

Roll Out Tray Assembly/ Installation

Tools Required:

- Drill (Drill bit and Phillips bit)
- Tape Measure
- Rubber Mallet
- Wood Glue
- Pencil
- Small Level

Package Contents:

- Hardware Pack
- Tray Sides
- Tray Bottom
- Tray Glides
- Tray Front/Back
- Mounting Brackets

Step 1: Open package and remove/inspect contents.

Step 2: Apply glue to dovetail joints on the front of the rollout tray, then insert the drawer side. Make it completely flush using the rubber mallet. Repeat the same steps on the other side.

Step 3: Slide the tray bottom into the grooves of the rollout tray sides. Apply glue to dovetails on tray back and secure it to the rollout tray using a rubber mallet until flush.

Step 4: Fully extend tray glides so you can see the black lever on the smaller portion of the glide. Push the lever down to separate the two sections of the glide. Next, mount the small portion of the tray glides to the sides of the rollout tray using the pre-drilled holes, making sure the open sides are facing the back and the other side is flush with the front edge of the tray.

Step 5: Determine the height of where you want to install the roll out shelf and mark that point on the inside of the face frame. Measure from the floor of the cabinet to where you want the bottom of the drawer glide to be on the face frame. (Tip: You can use the big section of the drawer glide as a template. To do this, line up the screw hole on your first mark you made on the face frame. Then make a second mark directly below the glide.) This measurement can now be used to determine where to put the mounting brackets in the back of the cabinet.

Step 6: Loosely fasten the front of the large drawer glide to the face frame. Next, insert the back of the drawer glide into the mounting bracket. Use a level to determine the best location and fasten the mounting bracket to the back panel of the cabinet using the screws provided. (Tip: the mounting bracket allows for horizontal and vertical adjustments once installed.) Tighten all screws.

Step 7: Align the open ends of the small portion of the glides attached to the rollout tray with the openings in the large pieces secured to the cabinet. Then push the rollout tray gently into the cabinet securing the two sections of the drawer glides.