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Roll Out Tray Assembly & Installation

Step 1: Assemble the dovetailed roll out tray. Use a rubber mallet or soft wood block to tap the front and back into one side. Make sure that the bottom dado lines up. Use wood glue on the dovetails. Then slide the bottom plywood panel into the dado grooves. Do not glue the bottom panel. Finish the tray by gluing and tapping the other side to the assembly.

Step 2: Fully extend the drawer glides to expose the black release lever. Press to release and separate the outer glide from the inner glide.



The outer glide is the small section. Align the outer glide with the front of the wood tray and align the holes in the glide with the predrilled holes on the side of the wood tray. Use the 4 included small screws to fasten the outer glide to the wood tray.

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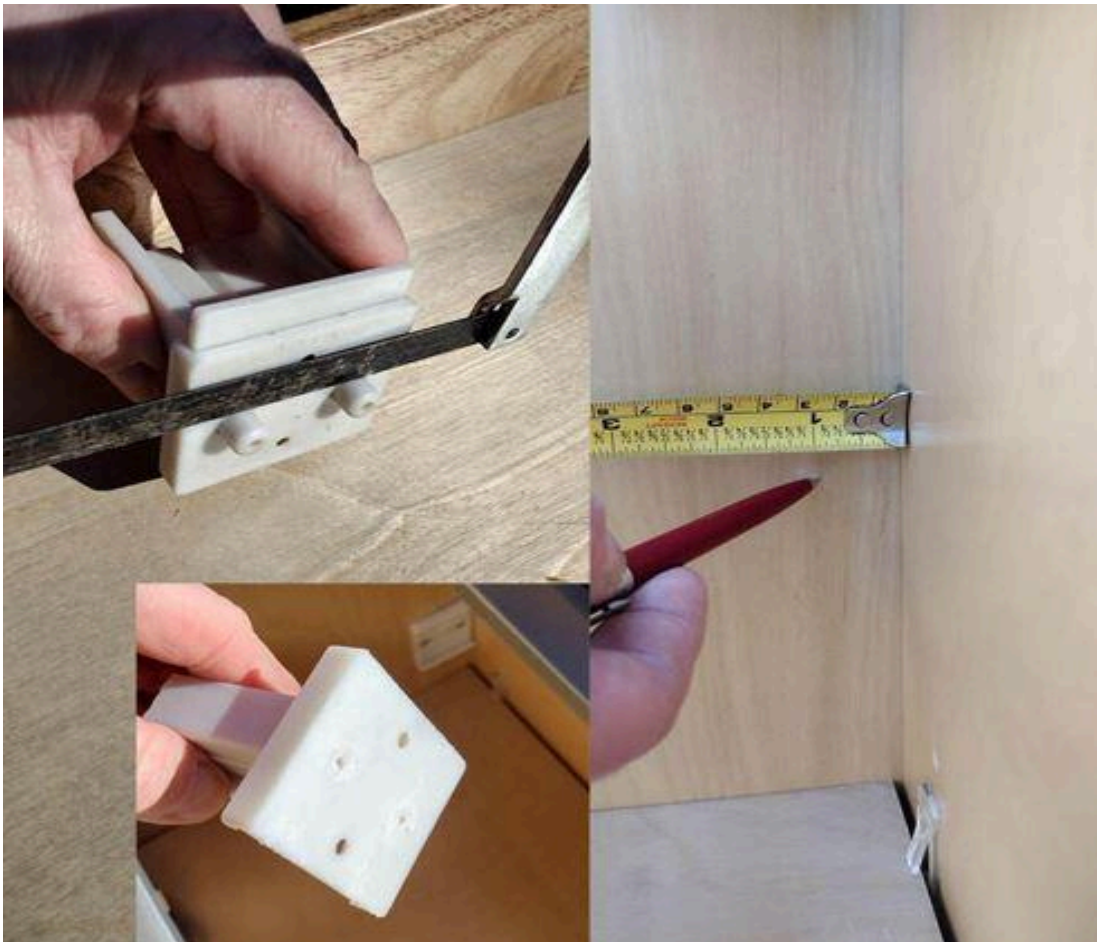


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Step 3: It is easiest to install the rear mounting brackets by cutting or sanding off the nubs on the back of the bracket. $\frac{1}{2}$ " wood screws are sufficient to hold the bracket firmly onto the back of the cabinet.

If you prefer to leave the nubs in place for extra strength, then you must drill two $\frac{3}{8}$ " holes in the back panel for each bracket.

The center of the holes should be 1" from the side panel and 1 $\frac{1}{4}$ " apart vertically.

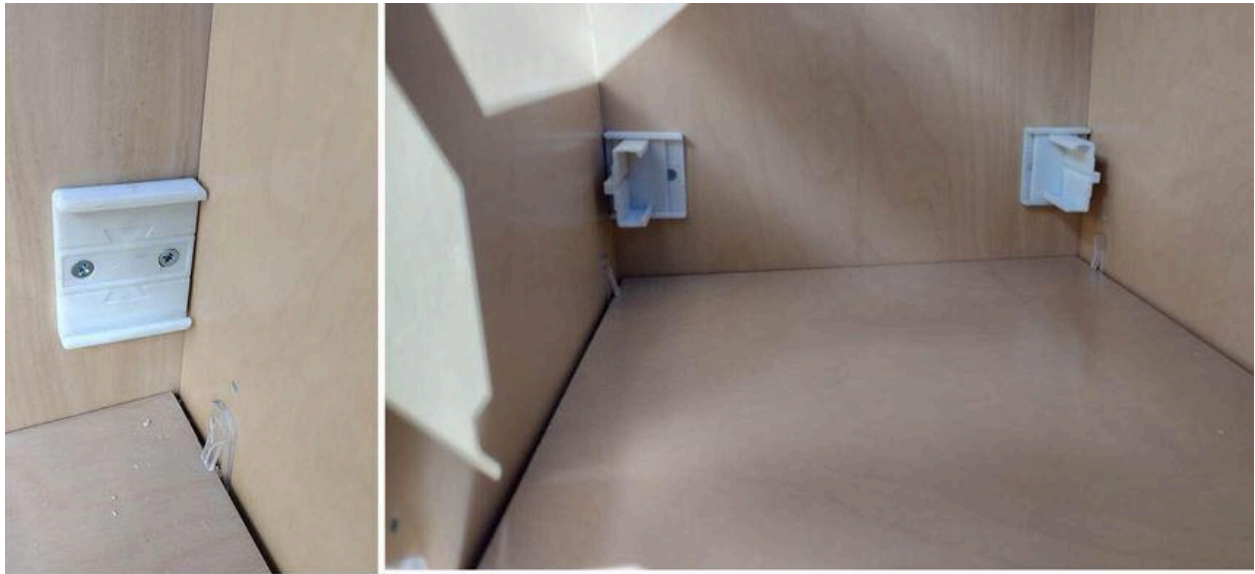


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Step 4: Pull the rear mounting brackets apart (use some force). Use two ½" screws to secure the bracket rear plates to the height where the roll out tray is desired. Slide the extended part of the bracket back into the rear plate.

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Step 5: Insert the inner glide (large sliding section) onto the bracket and place a level on the glide. Make sure the glide is level and slightly recessed from the front edge of the face frame (as shown). Fasten the glide to the inside of the cabinet face frame with a small ($\frac{3}{8}$ " - $\frac{1}{2}$ ") screw. Repeat for the other glide.



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Step 7: Carefully slide the roll out tray into the cabinet by aligning the glides and sliding them together. Push the roll out tray all the way back to reset the soft-close mechanism.

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